

# HTG Concrete Seal

HILLYARD  
CONCRETE  
DEFENSE®

HT(clear) and HTG(gray) Concrete Seals are 2-part, high-solids epoxy resin formulations. Use HT and HTG to transform bare concrete or previously coated concrete floors into showroom caliber floors that deliver the ultimate in protection and appearance. For ultimate results, apply a complete 4 level system consisting of Hillyard Concrete Primer, HTG Concrete Seal, Decorative Flakes, and HT Clear Concrete Seal. Or, apply HT Clear or HTG Gray as a single coat over Hillyard Concrete Primer. Hillyard Concrete Defense changes the way coatings are applied - delivering professional results without the cost of professional application. Traditional coatings, designed for in-house application, often fail because surface preparation is too complicated and labor intensive. Our proprietary primer-based system greatly simplifies prep work - eliminating typical steps like acid-etching, grinding and shot-blasting. HT & HTG Concrete Seal are designed to be used with Hillyard Concrete Primer. Hillyard Concrete Primer chemically bonds the coating to the surface, resulting in a protective shell that looks great and performs well under traffic. Get professional results, get Hillyard Concrete Defense.



## Features & Benefits

- Extreme duty, 2-part, high solids epoxy resin.
- Great hot tire resistance.
- Designed for indoor use, low odor, 12 hour dry time.

## Directions

See Attached

## Traffic



Forklift



Power Dollies



Carts



Pedestrian

## Resistance



Very  
Good



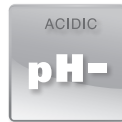
Excellent



Very  
Good



Very  
Good



Good

## Certifications, Registrations & Notes

Meets slip resistance using ASTM D2047 and Underwriters Laboratories, Inc's, Method 410.

## Safety

See material safety data sheet and product label for safety information, handling and proper use.

## HMIS

### Concentrate

|              |   |
|--------------|---|
| Health       | 2 |
| Flammability | 0 |
| Reactivity   | 0 |

## Technical Specifications

|                     |                |
|---------------------|----------------|
| Color               | Gray           |
| Scent               | Mild           |
| Appearance          | Emulsion       |
| pH (concentrate)    | 7.00 - 9.00    |
| Non-Volatile Matter | 53.00 - 54.00% |
| Dilution Rate       | RTU            |

## Availability

| Item       | Pack             |
|------------|------------------|
| HIL0050006 | 1 - 1 Gallon Kit |
| HIL0050007 | 1 - 5 Gallon Kit |

## Coverage Rate

Approx. coverage: 300 - 400 sq. ft./gallon

HILLYARD 

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# Hillyard Concrete Defense System Instructions

Read Full Instructions Before Starting




## 1. Evaluate


Concrete must be indoors, at least 30 days old, with a surface temperature range between 50-90° F.

 Perform **Previous Coating Test** to determine if concrete is bare/open or has been previously coated. This will affect pad selection during preparation and further testing and evaluation of the previous coating to see if it is structurally sound to be coated over.

### Previously Coated Concrete Floors

 Determine if the previous coating is a permanent coating or removable coating by applying a small amount of floor stripper to the surface. If the stripper emulsifies the coating, it is most likely a removable coating and should be stripped with a product like Hillyard Arsenal stripper per label instructions. Repeat as necessary for complete removal. If previously coating is a permanent coating, perform **Adhesion Test** to make sure previous coating adheres to the surface. If the previous coating does not adhere properly, it will need to be removed with the Malish Diamabrush System. Previous coating must be visually sound without any peeling or flaking. If it is not sound, remove the previous coating with the Malish Diamabrush System.

### Bare/Open Concrete Floors

 If floor is bare/open, perform **Excess Moisture Test** to make sure there is no excess moisture or hydro-static pressure in the concrete slab. If test reveals excess moisture or hydrostatic pressure, STOP, correct the moisture problem before proceeding. Do NOT proceed if problem cannot be corrected. Multiple test patches may be performed on large floors.

If there are there any cracks or chips that need to be filled prior to preparation - see step 3.

## 2. Perform Adhesion Test


Scrub a small section of floor, enough to coat a 2'x2' test patch.  
- Use Hillyard SM-1 at 6 oz per gallon.  
- Use a floor machine, autoscrubber or a manual scrub brush.  
- Bare/Open concrete floor pad selection: scrub with black pad.  
- Previously coated floor pad selection: scrub with 3M SPP.  
- Rinse thoroughly, let dry.

Apply Concrete Primer to 2' x 2' area and let dry minimum 1 hour.

Apply selected seal to 2' x 2' area and let dry.

Wait 48 hours.

Perform Adhesion Test

- If adhesion test succeeds, continue.   
- If adhesion test fails, use the Malish Diamabrush System, repeat testing.

## 3. Repair (if required)

HIL22013 - Crack and Patch, Bulk, Gray - 2-part epoxy for trowel filling.  
HIL22014 - Crack Filler, Cartridge, Clear - Use with standard caulk gun.  
HIL30011 - Trowel, CSM4067100 Steel Wire Brush

## 4. Preparation - Floor Machine or Autoscrubber

Pad Selection

- Bare/Open Floors: black pad.  
- Previously Coated Floors: 3M SPP.

Scrub with a solution of Hillyard SM-1, diluted at 6 oz. per gallon of water.  
- Floor Machine: mix in mop bucket, apply liberally with mop.  
Scrub in 10' x 10' sections. Use a wet vac to remove scrubbing solution.  
- Autoscrubber: mix in tank, scrub, remove.

Rinse the floor thoroughly. (Repeat if necessary)

- Floor Machine Method: Mop on fresh clean water, remove with wet vac.  
- Autoscrubber: apply water, remove.

Let floor dry completely.

## 5. Apply Hillyard Concrete Primer

Recommended Application Method

- Smooth or previously coated floors: flat mop.  
- Rough floors: 3/8" nap roller.

FLOOR Temperature: 50-90° F.

Approx Coverage Rate

- Bare/Open Floors: 500 - 700 sq. ft. per gallon  
- Previously Coated Floors: 1,000 to 1,500 sq. ft. per gallon.

Dry Time: At least 1 hour. Must be top coated with Hillyard LT, MT, HT, or HTG within 24 hours.

Do NOT apply a complete second coat. Only re-apply in thin/bare spots.

## Test Methods



### Previous Coating Test

- Sprinkle a small amount of water on the surface. If the water beads up instead of soaking into the surface, there is an existing coating or seal.



### Excess Moisture Test

- Attach a 2' x 2' square of clear plastic sheeting to the floor by sealing all 4 sides with duct tape. Wait 24 hours. If moisture beads on the plastic or the floor is discolored from being damp, the floor contains excess moisture.



### Adhesion Test

- Using a razor blade angled 45 degrees to the floor, scribe an "X" pattern all the way through the coating to the concrete. Apply duct tape to the area and firmly press into place with your finger. After allowing the tape to sit for 60 seconds, quickly pull off the tape. If most of the seal is pulled off, adhesion may not be sufficient for coating.

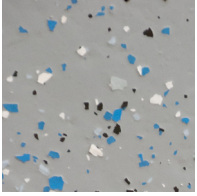
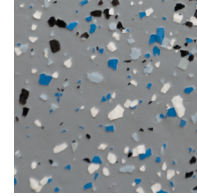
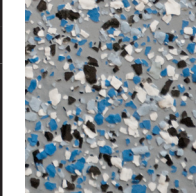
## Supplies & Equipment

- Hillyard SM-1 Degreaser
- Hillyard Arsenal Stripper - If Previously Coated With Removable Coating
- Hillyard Concrete Primer
- Hillyard LT, MT, HT, Or HTG Concrete Seal
- Coating Test Kit (Available For HT & HTG)
- 175 Rpm Floor Machine Or Autoscrubber
- 3M Spp Floor Pads - Previously Coated Concrete Floors
- Black Floor Pads - Open/Bare Concrete Floors
- Mop And Bucket For Degreaser If Using Floor Machine
- Wet Vac Or Autoscrubber For Removal Of Cleaning Solution
- Razor Knife
- Duct Tape
- 2' X 2' Piece Of Plastic Sheeting (Bare/Open Floor Moisture Test)
- Drill With Paddle Mixer - HT & HTG Only
- Applicators; Flat Mop, 3/8" Nap Roller
- Crack And Patch Filler (If Required)
- Decorative Flakes, Texture Agent (If Required)
- Spike Slippers, For Use With Applying Decorative Flakes
- Access To Clean Water


## 6. Apply Selected Hillyard Concrete Seal

|  | LT<br>499   | MT<br>492         | HT<br>493       | HTG<br>500      |
|--|-------------|-------------------|-----------------|-----------------|
| For indoor use only. For outdoors use Hillyard Repel® sub-surface penetrating sealer.  | ■           | ■                 | ■               | ■               |
| Floor must be coated with Hillyard concrete primer before seal coat. Primer coat must be dry with a slight tack to it before top coating with seal. Primer coat must not sit open without a top coat longer than 24 hours. | ■           | ■                 | ■               | ■               |
| Recommended floor surface temperature range for coating:   | 50-90F      | 50-90F            | 50-90F          | 50-90F          |
| Do not apply if relative humidity is higher than:  | N/A         | N/A               | 85%             | 85%             |
| Do not apply unless concrete is 30 days old:   | Yes         | Yes               | Yes             | Yes             |
| Single component system - no mixing required:  | Yes         | Yes               | N/A             | N/A             |
| Two component system:<br>- Combine part A & part B, drill mix for 5 minutes.<br>- Let mixed product sit for 5 minutes.   | N/A         | N/A               | Yes             | Yes             |
| Recommended applicator:  | Flat Mop    | 3/8" Nap Roller** | 3/8" Nap Roller | 3/8" Nap Roller |
| Approximate coverage rate (square feet) per gallon:  | 1,000-1,500 | 500 - 1,000       | 500-600         | 300-400         |
| Approximate dry time per coat  | 1 Hour      | 4 Hours*          | 12 Hours        | 12 Hours        |
| Hours after dry to re-open floor to light foot traffic:  | 4 Hours     | 4 Hours           | 12 Hours        | 12 Hours        |
| Hours after dry to re-open floor to traffic indicated on the label:  | 20 Hours    | 20 Hours          | 72 Hours        | 72 Hours        |
| Abrade the surface between coats with a 3M SPP pad if longer than 24 hours after applying previous coat.   | N/A         | N/A               | Yes             | Yes             |
| Recommended coats  | 3-4         | 2-3               | 1-2             | 1-2             |
| * Must wait 4 hours. Even if the coating looks dry, do not coat. Heavy white streaking can occur.<br>** Use 3/8" nap roller on rough concrete. For smooth concrete, a lightweight T-bar can be used.                       |             |                   |                 |                 |

## Decorative Flake Option

|  |   |   |   |
|--|---|---|---|
| For best results, after flaking AND coating is dry, top coat with HT Seal.   |   |   |   |
| Broadcast on top of coating, during application, when coating is WET.  |   |   |   |
| <b>2-Person Application Method with Spike Slippers (best results)</b> - As one person is coating, a second person wearing spike slippers can broadcast flakes by throwing the flakes in an upward motion and allowing them to fall and settle to the floor. Cover enough area so broadcasted flakes stay in the wet coating. Try to keep flakes from falling onto the uncoated surface by leaving about a one foot "flake-free" buffer in the coating edge next to an uncoated surface. As more area is coated, the "flake-free" buffer is coated. |   |   |   |
| <b>1-Person Application Method</b> - Apply coating in 4' x 4' sections. Broadcast the flakes by throwing in an upward motion and allowing them to fall and settle on the floor.  |   |   |   |
|  | Light   | Heavy   | Extra Heavy   |
|  |       |  |  |
|  | Approx. 1 LB/250 Sq. Ft   | Approx. 1 LB/125 Sq. Ft   | Approx. 1 LB/50 Sq. Ft  |
|  | HIL22012 - Gray Mix Decorative Flakes<br>HIL22011 - Blue Mix Decorative Flakes (pictured) |   |   |

## Add-Texture Option - HT & HTG Only

|  |   |
|--|---|
| Hillyard Slip Resistant Concrete Sealer Additive, HIL22000 is a unique texture additive that, when added to the FINAL topcoat of Hillyard Concrete Defense Seals HT, or HTG, can reduce the potential for slipping. This product will not change the color of the floor coating. Use on stairs, indoor decks, or walkways, damp or inclined areas that tend to get slippery. |  |
| <ul style="list-style-type: none"> <li>Mix 3.6 ounces (about a cap full) of additive per gallon of seal.</li> <li>Mix 18 ounces (entire container) of additive per 5 gallons of seal.</li> </ul>   |   |
| Additive to HT, or HTG: Mix parts A and B of HT or HTG. After mixing, pour proper amount of additive into seal. Use a drill mixer to thoroughly incorporate additive into seal.  |   |
| HIL22000   |   |

## Paint Options - Rustoleum Brand Recommended\*

| Option 1 - Paint BEFORE Final Coat Is Applied (Sandwiched Between Coats)    | Option 2 - Paint AFTER Final Coat Is Applied (Top Coat)                     |
|---|---|
| 1. The coating that the paint will be applied to needs to dry for 24 hours. | 1. The coating that the paint will be applied to needs to dry for 24 hours. |
| 2. Recommended Paint: Rustoleum 2548 Traffic Striping Paint, LATEX          | 2. Recommended Paint: Rustoleum 7543 High Perf. Protective Enamel, OIL-BASE |
| 3. Paint. Let paint dry 8 HOURS before top coating.                         | 3. Paint. Let paint dry 24 HOURS before traffic.                            |
| 4. Top coat with selected Hillyard concrete seal.                           |   |

\* Follow Rustoleum Instructions For Paint Application